

Thermal Dispersion & Paddle Type Level Switch



PRODUCT INTRODUCTION

OPERATING PRINCIPLE

Thermal dispersion flow switch is a precise flow sensing device, whose movement principle is heat diffusion.

The probe consists of two temperature sensors. One sensor measures the temperature of the fluid when the probe is immersed. The other sensor is heated by a constant power.

This creates a temperature difference between two sensors. Temperature difference is an inverse ratio to the flow velocity. The probe and housing are made by stainless steel or engineering plastic. Since the device is without moving parts, therefore there is no wear and tear problem.



FEATURE

- Comparing to the traditional paddle type flow switch, thermal dispersion flow switch offers high sensitivity, no limitation of installing location, and no moving parts wear and tear.
- Different materials can be adopted to suit liquid with impurities, acidity, and alkaline.
- Probe length could be made in order to meet any application.
- There are three different output signals for users to choose.

APPLICATION

Water Power Plant, HVAC Systems, Steel Making, Petrochemical, Shipyard, Food Process, Pharmaceutical, Optical, Semiconductor, and any transporting pipes and cooling pipes flow control.



PRODUCT SPECIFICATION

Drawing	HEX38—40.5 M12 40.5	HEX38—40.5 M12 \$\phi 16 \text{(Max.200)} \phi 7.4	HEX38 M12 59.5 72.5 1/2"PF \$\phi^7.4 \] HEX38					
Model	SP200-□-□□-□-□ Compact Type	SP201-□-□-□-□ Extension Type	SP202-□-□□-□-□ High Temp. Type					
Measuring Range	Water: 1~150 cm/s Oil: 3~300 cm/s	Water: 1~150 cm/s Oil: 3~300 cm/s	Water: 1~150 cm/s Oil: 3~300 cm/s					
Ambient Temperature	-20 ~ 80°C	-20 ~ 80°C	-20 ~ 80°C					
Operating Temperature	-20 ~ 80°C	-20 ~ 80°C	-20 ~ 120°C					
Alarm Output	Open Collector : NPN / PNP(<400mA) Relay : 1A/30Vdc, 0.3A/125Vac (NO or NC)							
Operating Pressure	100 bar (max.)	100 bar (max.)	100 bar (max.)					
LED Indication:	Flow velocity below set point- Red LED on, Open Flow velocity equals set point- Yellow LED on, Close Flow velocity above set point- 4 Green LED to indicate flow speed, Close							
Housing	SUS304/316L	SUS304/316L	SUS304/ 316/ 316L					
Protection Level		IP67						
Warm-up Time	Approx.10 Sec	Approx.15 Sec	Approx.15 Sec					
Connection Thread	G1/2, G1/4, NPT1/2	G1/2, NPT1/2 G1/2, G1/4, NP						
Operating Voltage		19 ~ 30Vdc						
Power consumption	50mA (max.)							
Wiring	3-wire NPN/PNP Power-brown Grounding-blue Output-black							
Accessory	Gasket, 2m Cable							



PRODUCT SPECIFICATION

Drawing	40 M12 OOOOOO Fine Telew 8 months of the state of the s					
Model	SP220-□-□□-□ Economy Type					
Measuring Range	Water: 1~150 cm/s Oil: 3~300 cm/s					
Ambient Temperature	-20 ~ 80°C					
Operating Temperature	-20 ~ 80°C					
Alarm Output	Open Collector : NPN / PNP(<400mA)					
	Relay : 1A/30Vdc, 0.3A/125Vac (NO or NC)					
Operating Pressure	100 bar (max.)					
LED Indication:	Flow velocity below set point- Red LED on, Open Flow velocity equals set point- Yellow LED on, Close Flow velocity above set point- 4 Green LED to indicate flow speed, Close					
Housing	PC					
Protection Level	IP65					
Warm-up Time	Approx.15 Sec					
Connection Thread	G1/2, NPT1/2					
Operating Voltage	19 ~ 30Vdc					
Power consumption	50mA (max.)					
Wiring	3-wire NPN/PNP Power-brown Grounding-blue Output-black					
Accessory	Gasket, 2m Cable					
Footnote	Can not set Sensitivity and Alarm					



PRODUCT SPECIFICATION

Drawing	Sight Window φ70 46 78 PG 31 46 470 78 78 78 78	φ70 46 78 78 78 φ38 φ7.4 φ38 γ7.4 γ7.4 γ7.4					
Model	SP210 Stainless Steel Type	SP170-(1/2) Explosion Proof Type					
Measuring Range	Water: 1~150 cm/s Oil: 3~300 cm/s	Water: 1~150 cm/s Oil: 3~300 cm/s					
Ambient Temperature	-20 ~ 80°C	-20 ~ 80°C					
Operating Temperature	-20 ~ 80°C	-20 ~ 80°C					
Alarm Output	Relay: 5A/250Vac	Relay: 5A/250Vac					
Operating Pressure	100 bar (max.)	100 bar (max.)					
LED Indication:	Flow velocity below set point- Red LED on, Open Flow velocity equals set point- Yellow LED on, Close Flow velocity above set point- 4 Green LED to indicate flow speed, Close						
Housing	SUS304	SUS304					
Wetted material	SUS304/316/316L	SUS304/316/316L					
Protection Level	IP67	IP67					
Warm-up Time	Approx.15 Sec	Approx.15 Sec					
Connection Thread	G1/2, NPT1/2	G1/2, NPT1/2					
Operating Voltage	19 ~ 30Vdc	19 ~ 30Vdc					
Power consumption	60mA (max.)	60mA (max.)					
Wiring	5-wire Relay Output Power- red Grounding- black COM- white NC- yellow NO- blue						
Accessory	Gasket, 2m Cable						



INSTALLATION

INSTALLATION

Please use given water-proof gasket for installing.

- 1. "a"above and below the SP in diagram 1 has to be 4 times greater than its internal diameter of pipe.(Fig. 1)
- Make sure that the pipe is bubble-free for proper alarming. (Fig. 2)
 For not-fully-filled pipes, SP needs to be installed
- For not-fully-filled pipes, SP needs to be installed underneath. Liquid level needs to be higher than the probe height. (Fig. 3)
- 4. SP must be screwed tightly to avoid liquid leakage from leaking out. It can be installed in any angle. For best sensitivity and response speed, please refer to the installation in (Fig. 4)
- 5. This is to protect the wear and tear to the device. Please install filter upstream the Spin case impurities in the liquid destroy the SP.

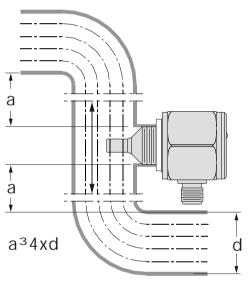


Fig. 1



Fig. 2

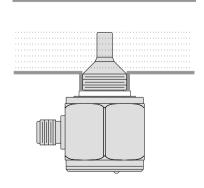


Fig. 3

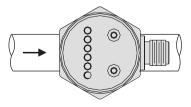


Fig. 4



CONNECTOR DIAGRAM

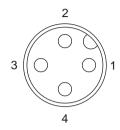


Fig. 5 Wire terminal diagram (NPN, PNP and 1A relay output type)



Fig. 6

WIRING

3-wire

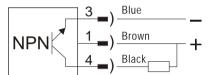


Fig. 7, NPN output type wiring

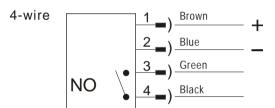


Fig. 10, Relay output type wiring (NO)

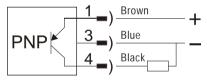


Fig. 8, PNP output type wiring

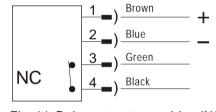


Fig. 11, Relay output type wiring (NC)

5-wire

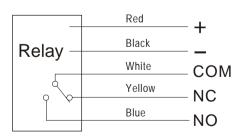
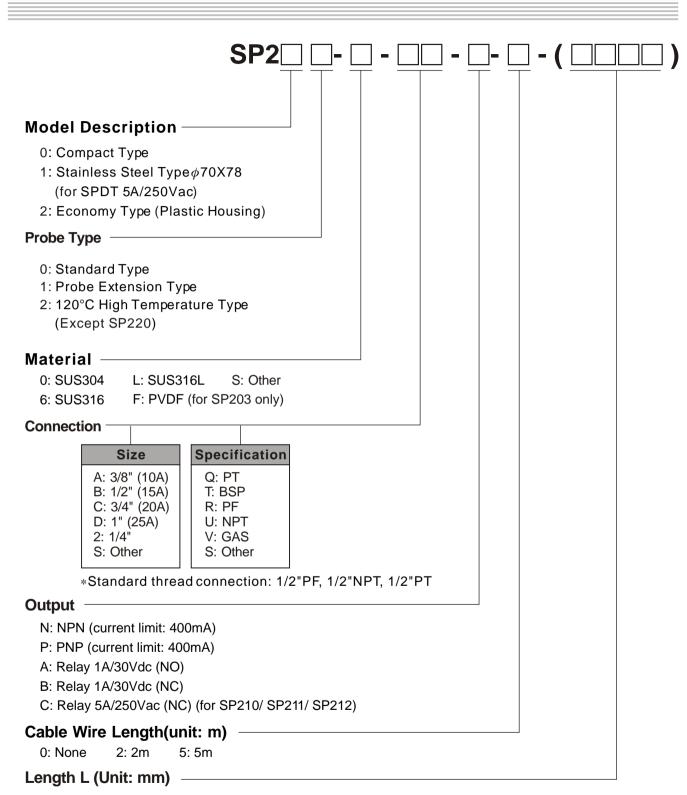


Fig. 9, Relay output type wiring



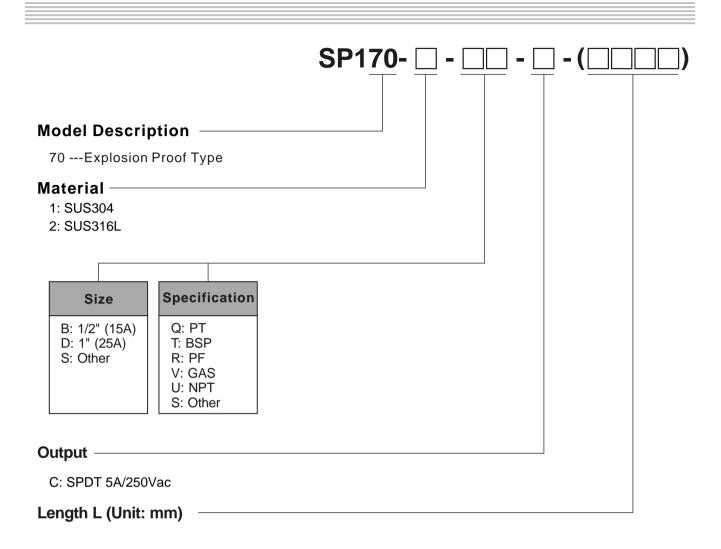
CODE NAME INFORMATION



- * Tolerance of the total product length is ± 5 mm
- * In case of not affecting original functions, dimensions are subject to change without notice.
- * Please contact us for specific extension probe.
- * Max.200mm
- * PVDF and PTFE are available for standard models.



CODE NAME INFORMATION



- * Please contact us for specilic extension probe.
- * In case of not affecting original functions, dimensions are subject to change without notice.
- * Tolerance of the total product length is $\pm 5 \text{mm}$
- * Max.200mm

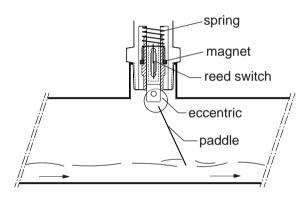


PADDLE TYPE FLOW SWITCH

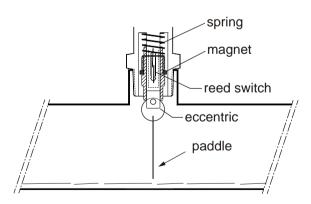
Principle

Flow Switch utilizes the force of liquid flow to propel its paddle in order to detect the incoming flow or moving of the existing liquid in pipe. In condition of static liquid or no liquid, the spring is in expanding and press the magnet downward vertically. Reed switch contact is N.O.

As flow occurs and the paddle is thrusted to raise at an upward angle of 20°~30° (or more). The eccentric of paddle will push the magnet upward to actuate the reed switch which is thus in a close circuit. The length of paddle can be adjusted with the diameter of a pipe.



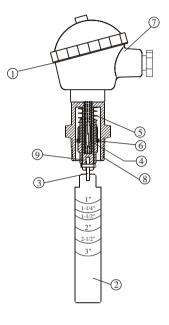
Switch on in case of liquid flowing in pipes



Switch off in case of no moving liquid in pipes

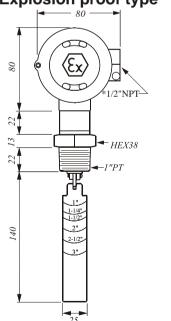
SECTIONAL DRAWINGS

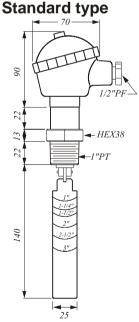
- 1. O-Ring
- 2. Paddle
- 3. Eccentric
- 4. Reed switch
- 5. Spring
- 6. Magnet
- 7. Housing
- 8. Screw
- 9. Center rod



NEPSI (Ex)

MODEL: Sf1710 MODEL: Sf1800 Explosion proof type Standard type









Spec. Model	SF1710	SF1800				
Housing Material	Aluminum Alloy, Ex d IIC T6	Aluminum Alloy, IP65				
Operation Temp.	-30°C~100°C	-30°C~150°C				
Wetted Material	SUS304	SUS304				
Operation Pressure	Max. 355 PSIG	Max. 355 PSIG				
Pressure Drop Allowance	3 PSIG	3 PSIG				
Set Point Tolerance	±25%	±25%				
Repeatability Tolerance	±5%	±5%				
Contact Capacity	60W 220Vac/200Vdc, SPDT	60W 220Vac/200Vdc, SPDT				

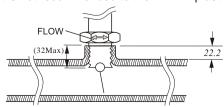
FLOW CONTROL RANGE TABLE

		1"	1-	1/4"	1-1	1/2"		2"	2.	-1/2"		3"
Flow Volume Paddle Length Gallon Min.	Act.	De-Act.										
1"	5	4	8.5	6.5	12	9	17	15				
1-1/4"			6.5	4.5	9	7	15	12	23	20		
1-1/2"					14	10	23	16	32	25		
2"							18	12	24	17	33	27
2-1/2"									20	13	27	22
3"											22	16

%1 Gallon=3.872 Litter

INSTALLATION

- 1. Paddle length conditions actuation setting of a Flow Switch unit. Paddle length is decided according to the lowest point of paddle while actuating the reed switch and the diameter of the pipe. Cut off the paddle at proper pipe size mark or wherever desired but not less than 1" left.
- 2. The paddle must be parallel to the cutting face of a pipe and the mounting screw is 1" NPT.
- 3. The FLOW mark on the screw hexagon must be parallel to the pipe and the ground.
- 4. Before installing the unit to a tee pipe, be sure to apply tape seal to the screw then tighten up.
- It is not recommended to the 1" NPT plastic pipe.



CAUTION

- The pressure and temperature ranges as shown in the catalog, must not be exceeded and also take the abrupt pressure and temperature into considerations.
- Operating temperature changes do affect switch set points. In case of the liquid temperature would vary with the specific gravity changes during processing, please contact us for assistance.
- 3. The flow switch is designed for shock and vibration resistance. However, shock and vibration should be as minimized as possible.
- 4. Excessive contamination in fluid might inhibit Paddle operation, occasional wipe-down would be necessary.
- Electrical entry and mounting require sealing from moisture.
- 6. Please don't modify the outlook of product.

