http: //www.fine-tek.com
PC-05, 2006.08.31

PC-7340-S SERIES

Content of the packaging

- Noumenon
- User' s manual
- A screwdriver
- Bracket (2pcs)

通訊參數表 (有RS485)

Thank you for please read the User' s manual first before buying Fine-Tek products and using And is familiar with product performance and every function, please keep the user' s manual so that consult in future

Warning!

1. Really lock the end Terminals screw, if the screw has not been locked but lost by causing the fire or mechanical breakdown.
2. Please don't be using this product and having places where we can fire gas, cause the risk of exploding by the fact that it may.
3. The life-span of the relay must depend on the user's usage, the use of the relay must be in specified load and life-span of electric apparatus that it labels, if the use of the relay exceeds its life-span, the danger that may melt or cause the fire in the contact of the relay.
4. Don't disassemble, repair or revise the products without authorization, this measure may cause the short circuit of the electric apparatus, trouble or fire.
5. Don't drop inside products by chip or chip of wire metal, will cause the short circuit and account or fire.

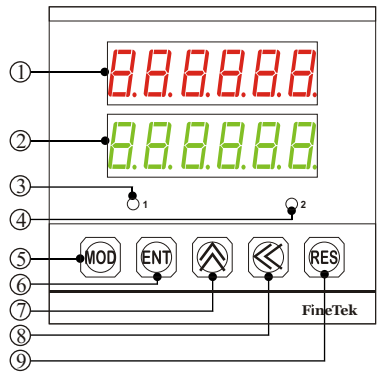
Caution! Please strictly observe the following instructions, it can guarantee this safe operation in anticipated cases of controller:

- Use the product within the ratings specified for submerging in water and exposure to oil.
- Do not use the product in locations subject to vibrations or shocks. Using the product in such locations over a long period may result in damage due to stress.
- Do not use the product in locations subject to dust, corrosive gasses, or direct sunlight.
- Separate the input signal devices, input signal cables, and the product from the source of noise or high-tension cables producing noise.
- Separate the product from the source of static electricity when using the product in an environment where a large amount of static electricity is produced (e.g., Forming compounds, powders, of fluid materials being transported by pipe).
- Organic solvents (such as pain thinner), as well as very acidic or basic solutions might damage the outer casing of the Counter.
- Store at the specified temperature. If the Counter has been stored at a temperature of less than -10 C, allow the Counter to stand at room temperature for at least 3 hours before use.
- It is 12VDC 70mA, to supply with the specified value of sensor, please don't exceed its specified load current .

SPECIFICATIONS

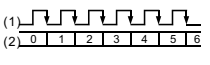
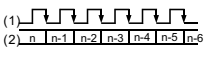
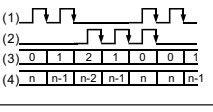
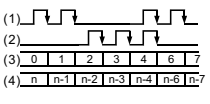
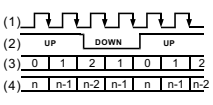
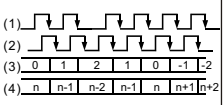
Power Supply	100~240VAC 50/60Hz (85%~110% of rated supply voltage range)
Power Supply for sensor	DC12V, 70mA
Power Consumption	Max. 7W
Operating Temperature	0 ~ 55℃
Storage Temperature	-10 ~ 70℃ (20 ~ 85%RH)
Altitude	Max. 2000m
Weight	235 g
Storage environment	Over-voltage category II, pollution degree II (IEC61010-1)
Relay Output	SPST-NOx2, 3A at 250VAC/30VDC
Electrical life	100,000 times
Mechanical life	10000,000 times
Counting Speed	10K cps(with Solid-state input only) ; 30 cps(with contact input)
Memory backup	EEPROM
Communication Interface	RS485 Transmission (option)
Protection	IP65

Front Panel



① Display of count value.
② Display of preset value.
③ Control output 1 indicator (red LED).
④ Control output 2 indicator (red LED).
⑤ "MOD" key: used to switch mode and setting items.
⑥ "ENT" key: confirmation.
⑦ Up key: addition and mode change.
⑧ Shift key: position shift.
⑨ "RES" key: counter value and output reset.

Input Modes

Function	Diagrams	Description
UP		(1) IN1 input (Increment) (2) Display
dn		(1) IN1 input (Decrement) (2) Display
UPdn		(1) Input IN1, count in the direction of the cycle (2) Input IN2, count in the opposite direction from the cycle (3) Display (0 P) 2-channel up/down counter (4) Display (P 0) 2-channel up/down counter
UPUP		(1) Input IN1, count in the direction of the cycle (2) Input IN2, count in the direction of the cycle (3) Display (0 P) 2-channel up/down counter (4) Display (P 0) 2-channel up/down counter
dir		(1) Input IN1 input pulses (2) Input IN2 reversal of counting direction (3) Display (0 P) 1-channel up/down counter (4) Display (P 0) 1-channel up/down counter
PH		(1) Input IN1 (signals 90 out of phase) count on an edge (2) Input IN2 reversal of counting direction if IN2 ahead of In1 (3) Display (0 P) (4) Display (P 0)

Program Setting Flowchart

Step 1: Initial picture

Counter Parameter

Count value
set value 2

Step 2:

ct : Counter Mode
PS. Only for PC-7340.
Pressing "Up" key change ct b, Chron or tACh.

SET value 1: Setting the counter value of the output 1,
"Shift" key set position shift number,
"Up" key set number value

SET value 2: Setting the counter value of the output 2,
"Shift" key set position shift number,
"Up" key set number value

Output 1 Activated time, the decimal point is fixed on the first, the unit is second.
"Shift" key set position shift number,
"Up" key set number value

Output 2 Activated time, the decimal point is fixed on the first, the unit is second.
"Shift" key set position shift number,
"Up" key set number value

Prescale value setting, the decimal point is fixed on the third.
"Shift" key set position shift number,
"Up" key set number value

out1=h: output 1 need manual reset movements to stop
out1=A: output 1 automatic reset for movement time will depend on out1 t time set .
Pressing "Up" key change this two kinds.

out2=h: output 2 need manual reset movements to stop
out2=A: output 2 automatic reset for movement time will depend on out1 t time set .
Pressing "Up" key change this two kinds.

rSt=A: automatic reset when it is set value 2 that counter value reaches.
rSt=h: manual reset

rSt=0: Resets the count value to 0
rSt=P: Resets the count value to set value 2
Pressing "Up" key change this two kinds.

oooooo : None decimal point
ooooo.o : 1st decimal point setting
oooo.oo : 2st decimal point setting
ooo.ooo : 3st decimal point setting
oo.oooo : 4st decimal point setting
Pressing "Up" key change this five kinds.

Pt no: no protection
Pt ode: "MOD" key protection.
Pt rSt: "Reset" key protection.
PtYES: "MOD" and "RES" key protected.
Pressing "Up" key change this four kinds.

UP (up count of Input Int1),
dn (down count of Input Int1),
UPdn (up count of Input Int1,
Down count of Input Int2),
UPUP (up count of Input Int1 and Int2),
dir (up count of Input In1 If In2 Is at 0,
down count of Input In1 If In2 Is at 1),
PH (up count If Int1 ahead of phase).
Pressing "Up" key change this six kinds.

Lo: input frequency limited to 30Hz
Hi: input frequency limited to 10KHz.
Pressing "Up" key change this two kinds.

The dotted line show that option RS485
Communication method:
RTU and ASCII two kinds.
Pressing "Up" key change this four kinds.

ID number, setting the range 1~255.

Communication speed:
1200bps, 2400bps, 4800bps, 9600bps, 11520bps, 14400bps, 19200bps, 28800bps, 57600bps.

bit format:
ASCII: C8n1, C8n2, C8o1, C8E1, C7n2, C7o1, C7E1, C7o2, C7E2, C9n1
RTU: C8n1 C8n2, C8o1, C8E1

Step 2

Batch-Counter Parameter

Count value
Batch-Counter value

Step 2:

ct b: Batch-Counter Mode
PS. Only for PC-7340.
Pressing "Up" key change ct, Chron or tACh.

Set value1:
setting the batch counter of the output1
"Shift" key set position shift number,
"UP" key set number value

Set value2:
setting the batch counter of the output2
"Shift" key set position shift number,
"UP" key set number value

Output 1 Activated time, the decimal point is fixed on the first, the unit is second.
"Shift" key set position shift number,
"UP" key set number value

Output 2 Activated time, the decimal point is fixed on the first, the unit is second.
"Shift" key set position shift number,
"UP" key set number value

prescale value setting, the decimal point is fixed on the third.
"Shift" key set position shift number,
"Up" key set number value

out1=h: output 1 need manual reset movements to stop
out1=A: output 1 automatic reset for movement time will depend on out1 t time set .
Pressing "Up" key change this two kinds.

out2=h: output 2 need manual reset movements to stop
out2=A: output 2 automatic reset for movement time will depend on out1 t time set .
Pressing "Up" key change this two kinds.

rSt=0: Resets the count value to 0
rSt=P: Resets the count value to set value 2
Pressing "Up" key change this two kinds.

oooooo : None decimal point
ooooo.o : 1st decimal point setting
oooo.oo : 2st decimal point setting
ooo.ooo : 3st decimal point setting
oo.oooo : 4st decimal point setting
Pressing "Up" key change this five kinds.

Pt no: no protection
Pt ode: "MOD" key protection.
PtrSt: "Reset" key protection.
PtYES: "MOD" and "RES" key protected.
Pressing "Up" key change this four kinds.

UP (up count of Input Int1),
dn (down count of Input Int1),
UPdn (up count of Input Int1,
Down count of Input Int2),
UPUP (up count of Input Int1 and Int2),
dir (up count of Input In1 If In2 Is at 0,
down count of Input In1 If In2 Is at 1),
PH (up count If Int1 ahead of phase).
Pressing "Up" key change this six kinds.

Lo: input frequency limited to 30Hz
Hi: input frequency limited to 10KHz.
Pressing "Up" key change this two kinds.

The dotted line show that option RS485
Communication method:
RTU and ASCII two kinds.
Pressing "Up" key change this two kinds.

ID number, setting the range 1~255.

Communication speed:
1200bps, 2400bps, 4800bps, 9600bps, 11520bps, 14400bps, 19200bps, 28800bps, 57600bps.

bit format:
ASCII: C8n1, C8n2, C8o1, C8E1, C7n2, C7o1, C7E1, C7o2, C7E2, C9n1
RTU: C8n1 C8n2, C8o1, C8E1

Step 2

Chronometer Parameter

Count time
set time value 2
Time range (3 choices available)
99"99 seconds and hundredths of seconds
99'59 minutes and seconds
99h59' hours and minutes

Step 2:

Chron: Chronometer Mode
PS. Only for PC-7320.
Pressing "Up" key change ct, ct b or tACh.

Set value1: setting the batch counter of the output 1,
"Shift" key set position shift number,
"UP" key set number value

Set value2: setting the batch counter of the output 2,
"Shift" key set position shift number,
"UP" key set number value

Output 1 Activated time, the decimal point is fixed on the first, the unit is second.
"Shift" key set position shift number,
"Up" key set number value

Output 2 Activated time, the decimal point is fixed on the first, the unit is second.
"Shift" key set position shift number,
"UP" key set number value

out1=h: output 1 need manual reset movements to stop
out1=A: output 1 automatic reset for movement time will depend on out1 t time set .
Pressing "Up" key change this two kinds.

out2=h: output 2 need manual reset movements to stop
out2=A: output 2 automatic reset for movement time will depend on out1 t time set .
Pressing "UP" key change this two kinds.

rSt=A: automatic reset when it is set value 2 that counter value reaches.
rSt=h: manual reset
Pressing "UP" key change this two kinds.

rSt=0: Resets the count value to 0
rSt=P: Resets the count value to set value 2
Pressing "UP" key change this two kinds.

Start on the rising edge of input int1
Stop on the rising edge following input in1
Start on the rising edge of input int1
Stop on the rising edge following input in2
Pressing "UP" key change this two kinds.

Pt no: no protection
Pt ode: "MOD" key protection.
PtrSt: "Reset" key protection.
PtYES: "MOD" and "RES" key protected.
Pressing "UP" key change this four kinds.

Set time range
99'59: minute, second
99"99: second, 10 millisecond
99h59: hour, minute
Pressing "UP" key change this three kinds.

Lo: input frequency limited to 30Hz
Hi: input frequency limited to 10KHz.
Pressing "UP" key change this four kinds.

The dotted line show that option RS485
Communication method:
RTU and ASCII two kinds.
Pressing "UP" key change this two kinds.

ID number, setting the range 1~255.

Communication speed:
1200bps, 2400bps, 4800bps, 9600bps, 11520bps, 14400bps, 19200bps, 28800bps, 57600bps.

bit format:
ASCII: C8n1, C8n2, C8o1, C8E1, C7n2, C7o1, C7E1, C7o2, C7E2, C9n1
RTU: C8n1 C8n2, C8o1, C8E1

Step 2

Tachometer Parameter

Speed value
set rotational speed value 2

Step 2:

tACh: Tachometer Parameter
PS. Only for PC-7320.
Pressing "Up" key change ct, ct b or Chron.

Set value1: output 1 active if the measured speed is higher than the preset value
"Shift" key set position shift number,
"Up" key set number value

Set value2: output 2 active if the measured speed is higher than the preset value
"Shift" key set position shift number,
"Up" key set number value

Output 1 Activated time, the decimal point is fixed on the first, the unit is second.
"Shift" key set position shift number,
"UP" key set number value

Output 2 Activated time, the decimal point is fixed on the first, the unit is second.
"Shift" key set position shift number,
"UP" key set number value

Prescale value setting, the decimal point is fixed on the third.
"Shift" key set position shift number,
"UP" key set number value

out1=h: output 1 need manual reset movements to stop
out1=A: output 1 automatic reset for movement time will depend on out1 t time set .
Pressing "Up" key change this two kinds.

out2=h: output 2 need manual reset movements to stop
out2=A: output 2 automatic reset for movement time will depend on out1 t time set .
Pressing "UP" key change this two kinds.

PPr (pulses per revolution) represents the number of pulses per revolution supplied by the sensor

Tr: setting the measurement update time
The measurement begins on a rising edge of the signal to be measured.
The measurement time higher than tr, but lower than tl.
"Shift" key set position shift number,
"Up" key set number value

Tl: setting the measurement limit time
The measurement begins on a rising edge of the signal to be measured.
The measurement time higher than tr, but lower than tl.
"Shift" key set figure number,
"Up" key set number value

rSt: Reset from the front panel reinitialises the measurement only.
rSt0: Reset from the front panel reinitialises the measurement and deactivates the output.
Pressing "Up" key change this two kinds.

oooooo : None decimal point
ooooo.o : 1st decimal point setting
oooo.oo : 2st decimal point setting
ooo.ooo : 3st decimal point setting
oo.oooo : 4st decimal point setting
Pressing "Up" key change this five kinds.

rP=1 (Rotational speed per second)
rP=60 (Rotational speed per minute)
R3600 (Rotational speed per hour)
Pressing "Up" key change this three kinds.

Pt no: no protection
Pt ode: "MOD" key protection.
PtrSt: "Reset" key protection.
PtYES: "MOD" and "RES" key protected.
Pressing "Up" key change this four kinds.

UP (up count of Input Int1),
UPdn (up count of Input Int1,
down count of Input Int2),
UPUP (up count of Input Int1 and Int2),
dir (up count of Input In1 If In2 Is at 0,
down count of Input In1 If In2 is at 1),
PH (up count If Int1 ahead of phase).
Pressing "Up" key change this five kinds.

Lo: input frequency limited to 30Hz
Hi: input frequency limited to 10KHz.
Pressing "Up" key change this two kinds.

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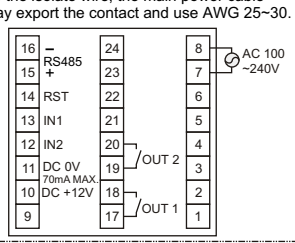
RTU: C8n1 C8n2, C8o1, C8E1

Step 2

TERMINAL ARRANGEMENT

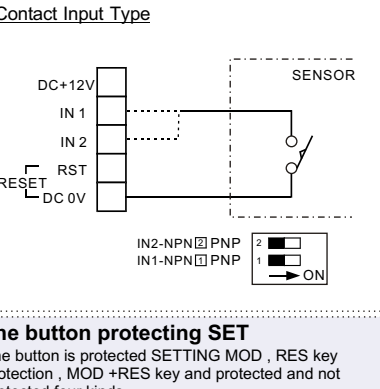
★ Please inspect the specification of the power.
★ Don't connect the end Terminals not used.
★ Propose that the signal line uses AWG 18~24 to enclose the isolate wire, the main power cable and relay export the contact and use AWG 25~30.



桓達科技股份有限公司
台北縣土城市自強街16號
FINETEK CO., LTD.
No.16, Tzuchiang Street, Tucheng Industrial Park, Taipei Hsien, Taiwan
TEL : 886-2-22696789
FAX : 886-2-22686682
E-mail: info@fine-tek.com
http://www.fine-tek.com/

Made in Taiwan

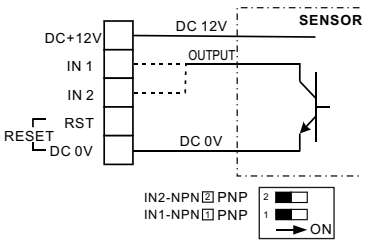
Sensor Connection / Dip Switch Settings



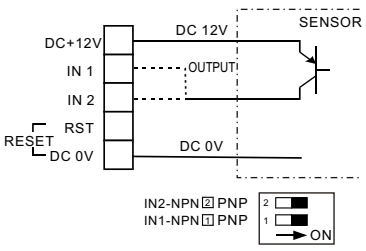
PS: Black rectangle shows the setting of DIP switch

Transistor Input Type

NPN TYPE



PNP TYPE



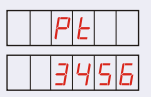
Contact Input Type

The button protecting SET

The button is protected SETTING MOD , RES key protection , MOD +RES key and protected and not protected four kinds.

Protected	*Pt no*	*Pt odE*	*Pt rSt*	*Pt YES*
MOD key				
RES key				

- After SETTING as *Ptode* or *PtYES* and push ENT key, require a group of passwords



- pressing MODE key, must be PASSWORDS enter the function, but there is a code suggestion you, (the password that plain code will be input for you adds 1234, forget password is it subtract plain code 1234 the password set for before you to need only), show as follows:

DIMENSION / PANEL CUTOUT

unit: (mm)